








Probe model	FGB2	
Part no.	FGB2; standard version	604-179
	FGB2L; cable 5 m	604-265
Applications	<p>Measures nonmetallic and nonferrous coatings on steel or iron substrates (NC/Fe or NF/Fe). Widest measurement range of all single tip probes. Large geometric influence due to unshielded magnetic field, but small tilting effect. Probe is supplied in a temperature-stable design by default, suitable for alternating measurements with specimen temperatures up to 80°C. Dwell time on heated specimen: max. 1 sec, dwell time in air: min. 5 seconds.</p> <p><i>The values for accuracy and measurement errors are valid for electrically non-conductive coating materials on steel or iron (NC/Fe). The values may differ for measurements on non-ferrous coating materials (NF).</i></p>	
Probe design	Axial single tip probe with spring-loaded measuring system	
Measuring application	NC/Fe or NF/Fe	
Measuring range	0 - 5 mm	
Accuracy	0 - 0.1 mm: $\pm 1.5 \mu\text{m}$ 0.1 - 3 mm: $\leq 1.5 \%$ of value 3 - 5 mm: $\leq 5 \%$ of value	
Precision	0 - 0.1 mm: $\leq 0.3 \mu\text{m}$ 0.1 - 3 mm: $\leq 0.3 \%$ of value 3 - 5 mm: $\leq 0.5 \%$ of value	
<i>The following values for measurement errors are valid for a substrate thickness of 0.2 mm</i>		
	Measurement error $\geq 10\%$ for $\text{Ø} \leq 37 \text{ mm}$ probe needs a minimum of $\text{Ø} \quad 9 \text{ mm}$	
	Measurement error $\geq 10\%$ for $\text{Ø} \leq 21.5 \text{ mm}$ probe needs a minimum of $\text{Ø} \quad 2 \text{ mm}$	
	Measurement error $\geq 10\%$ for $\text{Ø} \leq 20 \text{ mm}$ probe needs a minimum of $\text{Ø} \quad 6 \text{ mm}$	
	Meas. error $\geq 10\%$ for edge distance $\leq 1.5 \text{ mm}$	
	Meas. error $\geq 10\%$ for substrate thickness $\leq 0.6 \text{ mm}$	
Temperature	0 °C ... +80 °C specimen temperature - 10 °C ... +40 °C ambient temperature	
Probe tip material	PVD-coated steel	
Probe tip replaceable	Yes	
Height	-	
Diameter / width	10 mm	
Length	110 mm	
Works with the instruments	FMP10/20/30/40/100, MMS® PC PERMASCOPE®, MMS® PC2 & F-Module PERMASCOPE®	

FE06.1 doc11/09